





**Dulux Weathershield Semi Gloss on New Thermally Modified Timber [Exterior/Coastal]**









**NZ\_SD19159**

Description	
This specification is for thermally modified timber cladding. Dulux Weathershield top coat is also available in low sheen and gloss finishes.	

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	Thermally modified timber is timber that has been exposed to steam and high temperatures, permanently changing its chemical and physical properties. The durability properties of the modified timber are improved including fungal resistance and dimensional stability.
<b>Substrate Preparation Notes:</b>	<p><b>NEW BARE THERMALLY MODIFIED TIMBER</b> New timber items should be delivered in a clean dry condition, just prior to installation. Timber must be stored horizontally on bearers at least 100mm off the ground. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Moisture content should be close to equilibrium moisture content, usually 7-12% for satisfactory staining or coating. Timber should be stored out of the weather before painting. Timber left exposed to the weather for as little as one month prior to painting will suffer from reduced paint adhesion and durability, although weathering might be required for some woodcare products. All end grain/cuts must be primed with 1-2 coats of a solvent based alkyd primer prior to fixing.</p> <p><b>PREPRIMED THERMALLY MODIFIED TIMBER</b> Factory primed timber should be delivered in a clean dry condition, just prior to installation. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Machine coat or factory applied primers are suitable for transport and temporary exposure during construction, however, all pre primed timber should be inspected for chalking, crazing, flaking and peeling, and an adhesion test should be carried out. It is necessary to lightly sand factory primers to remove loose coatings and achieve an adequate profile for top coating. All end grain/cuts must be primed with 1-2 coats of a solvent based alkyd primer prior to fixing.</p>

Coating System Summary	
<b>1st Coat:</b>	NZ_DD02460: Dulux 1 Step Prep Water Based Primer Sealer Undercoat
<b>2nd Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
<b>3rd Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>1st Coat</b>	<b>Datasheet:</b>	<b>NZ_DD02460 Dulux 1 Step Prep Water Based Primer Sealer Undercoat</b>
<b>Application Methods:</b>	 Air Spray	 Airless Spray	 Brush  Roller
	<b>Theoretical Spread Rate *</b>	<b>Min</b>	<b>Max</b>
	<b>Wet Film Per Coat (microns)</b>		<b>Recommended</b>
	<b>Dry Film Per Coat (microns)</b>		14
	<b>Recoat Time **</b>	2 Hours	71
			31
<b>Coating Application Details:</b>	<p>Brush, roller, conventional or airless spray. Stir contents thoroughly before and during use.</p> <p><b>BRUSH:</b> Wet brushes with water prior to use to avoid clogging. Apply a full even coat direct from the container.</p> <p><b>ROLLER:</b> Using a medium nap roller apply a full even coat direct from the container and finish by light parallel strokes with a dry roller.</p> <p><b>AIRLESS/CONVENTIONAL SPRAY:</b> Suitable for application by all standard spray equipment. If necessary thin with up to 100ml per litre of water to aid atomisation. When painting exterior surfaces, ensure topcoat is applied no more than one week after application.</p>		
<b>Additional Coating Details:</b>	Spread rates on thermally modified timber is typically lower than on the equivalent unmodified timber species, particularly on first coat application.		

<b>Coat Type:</b>	2nd Coat	<b>Datasheet:</b>	NZ_DD02646 Dulux Weathershield Semi Gloss	
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Roller		
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>				15.6
<b>Wet Film Per Coat (microns)</b>				63
<b>Dry Film Per Coat (microns)</b>				25
<b>Recoat Time **</b>	2 hr		Indefinite	
<b>Coating Application Details:</b>	<p>Brush, roller, conventional and airless spray                      Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.                      Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation).                      Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours.                      Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.</p> <p><b>BRUSH/ROLLER</b>                      Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.</p> <p><b>AIRLESS &amp; CONVENTIONAL SPRAY</b>                      Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.</p>			
<b>Coat Type:</b>	3rd Coat	<b>Datasheet:</b>	NZ_DD02646 Dulux Weathershield Semi Gloss	
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Roller		
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>				15.6
<b>Wet Film Per Coat (microns)</b>				63
<b>Dry Film Per Coat (microns)</b>				25
<b>Recoat Time **</b>	2 hr		Indefinite	
<b>Coating Application Details:</b>	<p>Brush, roller, conventional and airless spray                      Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.                      Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation).                      Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours.                      Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.</p> <p><b>BRUSH/ROLLER</b>                      Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.</p> <p><b>AIRLESS &amp; CONVENTIONAL SPRAY</b>                      Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.</p>			
<b>Coating System Notes:</b>	<p>* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.                      ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.</p>			

<b>Comments</b>
<ul style="list-style-type: none"> <li>Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point. Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.</li> <li>Do not apply paint if the temperature is below 10°C or likely to fall below 10°C during the drying period.</li> <li>This specification must be read in conjunction with the appropriate technical data sheets.</li> </ul>

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DuluxGroup (New Zealand) Pty Ltd 150 Hutt Park Road NZ ACN 133 404 118





## Dulux Weathershield Semi Gloss on Pre-Primed Thermally Modified Timber [Exterior/Coastal] NZ\_SD19162

Description	
This specification is for pre-primed thermally modified timber cladding. Dulux Weathershield top coat is also available in low sheen and gloss finishes.	

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	Thermally modified timber is timber that has been exposed to steam and high temperatures, permanently changing its chemical and physical properties. The durability properties of the modified timber are improved including fungal resistance and dimensional stability.
<b>Substrate Preparation Notes:</b>	PREPRIMED THERMALLY MODIFIED TIMBER Factory primed timber should be delivered in a clean dry condition, just prior to installation. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Machine coat or factory applied primers are suitable for transport and temporary exposure during construction, however, all pre primed timber should be inspected for chalking, crazing, flaking and peeling, and an adhesion test should be carried out. It is necessary to lightly sand factory primers to remove loose coatings and achieve an adequate profile for top coating. All end grain/cuts must be primed with 1-2 coats of a solvent based alkyd primer prior to fixing.
<b>Additional Notes:</b>	Spread rate on thermally modified timber is typically lower than on the equivalent unmodified timber species, particularly on first coat application.

Coating System Summary	
<b>1st Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
<b>2nd Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>1st Coat</b>	<b>Datasheet:</b>	<b>NZ_DD02646 Dulux Weathershield Semi Gloss</b>
<b>Application Methods:</b>	    Air Spray   Airless Spray   Brush   Roller		
	<b>Theoretical Spread Rate *</b>	<b>Min</b>	<b>Max</b>
	<b>Wet Film Per Coat (microns)</b>		<b>Recommended</b>
	<b>Dry Film Per Coat (microns)</b>		15.6
	<b>Recoat Time **</b>	2 hr	63
			25
<b>Coating Application Details:</b>	Brush, roller, conventional and airless spray Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action. Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation). Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours. Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.  <b>BRUSH/ROLLER</b> Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.  <b>AIRLESS &amp; CONVENTIONAL SPRAY</b> Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.		
<b>Additional Coating Details:</b>	Spread rate		

<b>Coat Type:</b>	2nd Coat	<b>Datasheet:</b>	NZ_DD02646 Dulux Weathershield Semi Gloss	
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Roller		
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>				15.6
<b>Wet Film Per Coat (microns)</b>				63
<b>Dry Film Per Coat (microns)</b>				25
<b>Recoat Time **</b>		2 hr	Indefinite	
<b>Coating Application Details:</b>	<p>Brush, roller, conventional and airless spray                      Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.                      Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation).                      Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours.                      Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.</p> <p><b>BRUSH/ROLLER</b>                      Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.</p> <p><b>AIRLESS &amp; CONVENTIONAL SPRAY</b>                      Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.</p>			
<b>Coating System Notes:</b>	<p>* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.                      ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.</p>			

Comments
<ul style="list-style-type: none"> <li>Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point. Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.</li> <li>Do not apply paint if the temperature is below 10°C or likely to fall below 10°C during the drying period.</li> <li>This specification must be read in conjunction with the appropriate technical data sheets.</li> </ul>

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**Dulux Weathershield Semi Gloss on New Thermally Modified Timber [Exterior/Coastal]**









**NZ\_SD19163**

Description	
This specification is for thermally modified timber cladding. Dulux Weathershield top coat is also available in low sheen and gloss finishes.	

Substrate And Substrate Preparation	
<b>Substrate Notes:</b>	Thermally modified timber is timber that has been exposed to steam and high temperatures, permanently changing its chemical and physical properties. The durability properties of the modified timber are improved including fungal resistance and dimensional stability.
<b>Substrate Preparation Notes:</b>	NEW BARE THERMALLY MODIFIED TIMBER New timber items should be delivered in a clean dry condition, just prior to installation. Timber must be stored horizontally on bearers at least 100mm off the ground. The timber should be inspected for physical defects, such as splinters, cracks, woolly grain, machine marks, and knot holes and also for other defects such as sap and tannin stains, and resin exudation from knots. Moisture content should be close to equilibrium moisture content, usually 7-12% for satisfactory staining or coating. Timber should be stored out of the weather before painting. Timber left exposed to the weather for as little as one month prior to painting will suffer from reduced paint adhesion and durability, although weathering might be required for some woodcare products. All end grain/cuts must be primed with 1-2 coats of a solvent based alkyd primer prior to fixing.

Coating System Summary	
<b>1st Coat:</b>	NZ_DD02115: Dulux Precision High Opacity Stain Blocker
<b>2nd Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
<b>3rd Coat:</b>	NZ_DD02646: Dulux Weathershield Semi Gloss
Please refer to the coating system details below	

Coating System			
<b>Coat Type:</b>	<b>1st Coat</b>	<b>Datasheet:</b>	<b>NZ_DD02115 Dulux Precision High Opacity Stain Blocker</b>
<b>Application Methods:</b>	   	Air Spray   Airless Spray   Brush   Roller	
		<b>Min</b>	<b>Max</b>
<b>Theoretical Spread Rate *</b>		12.1	8
<b>Wet Film Per Coat (microns)</b>		83	125
<b>Dry Film Per Coat (microns)</b>		40	60.5
<b>Recoat Time **</b>			Indefinite
<b>Coating Application Details:</b>	<p>Brush Roller, conventional spray or airless spray application.</p> <p>Stir thoroughly before and during use.</p> <p>For Stain blocking applications do not tint or thin.</p> <p>Apply one even coat of PRECISION High Opacity Stain Blocker. For heavily stained surfaces and for paperfaced plasterboard where there is a different texture between the paper and jointing compound or where extra filling and smoothness is required, apply a second coat of PRECISION High Opacity Stain Blocker.</p> <p>For optimal coverage and smoothness, apply with:</p> <ul style="list-style-type: none"> <li>• Brush: High quality synthetic filament brush (Nylon or Polyester) Apply in full even coating direct from the container.</li> <li>• Roller: Medium nap synthetic roller (1013mm on smooth surfaces or 1318mm on semi rough or porous surfaces) Apply in full even coating direct from the container.</li> <li>• Spray: Do not thin for stain blocking applications. Suitable for application by all standard spray equipment. Clean Brushes and Rollers with Mineral Turpentine prior to and after use.</li> </ul>		
<b>Additional Coating Details:</b>	Spread rates on thermally modified timber is typically lower than on the equivalent unmodified timber species, particularly on first coat application.		

<b>Coat Type:</b>	2nd Coat	<b>Datasheet:</b>	NZ_DD02646 Dulux Weathershield Semi Gloss	
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Roller		
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>				15.6
<b>Wet Film Per Coat (microns)</b>				63
<b>Dry Film Per Coat (microns)</b>				25
<b>Recoat Time **</b>	2 hr		Indefinite	
<b>Coating Application Details:</b>	<p>Brush, roller, conventional and airless spray                      Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.                      Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation).                      Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours.                      Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.</p> <p><b>BRUSH/ROLLER</b>                      Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.</p> <p><b>AIRLESS &amp; CONVENTIONAL SPRAY</b>                      Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.</p>			
<b>Coat Type:</b>	3rd Coat	<b>Datasheet:</b>	NZ_DD02646 Dulux Weathershield Semi Gloss	
<b>Application Methods:</b>	   	Air Spray Airless Spray Brush Roller		
		<b>Min</b>	<b>Max</b>	<b>Recommended</b>
<b>Theoretical Spread Rate *</b>				15.6
<b>Wet Film Per Coat (microns)</b>				63
<b>Dry Film Per Coat (microns)</b>				25
<b>Recoat Time **</b>	2 hr		Indefinite	
<b>Coating Application Details:</b>	<p>Brush, roller, conventional and airless spray                      Stir contents thoroughly before and during use with a broad flat stirrer, using an upward lifting action.                      Apply two generous coats of Weathershield. Apply three coats on all unpainted surfaces. Primer may be required on some substrates (see surface preparation).                      Some colours may require more than 2 top coats and or the use of a tinted undercoat. This is particularly relevant when using bright or high chromatic coloured paints (e.g. colours derived off True Red, Bold Yellow, Orange, and Extra Bright base) or when painting over existing dark colours.                      Under hot or windy conditions, up to 100ml DULUX Hot Weather Thinner may be added per litre to assist application.</p> <p><b>BRUSH/ROLLER</b>                      Soak brush and roller in water before starting and use while still slightly damp. Use a short nap roller. Avoid excessive brushing or rolling back into paint which has been drying some minutes.</p> <p><b>AIRLESS &amp; CONVENTIONAL SPRAY</b>                      Suitable for application by all standard spray equipment. If necessary thin with up to 100ml/litre of water to aid atomisation.</p>			
<b>Coating System Notes:</b>	<p>* Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application and surface roughness.                      ** Recoat times are quotes for 25°C and 50% relative humidity, these may vary under different conditions.</p>			

<b>Comments</b>
<ul style="list-style-type: none"> <li>Do not apply paint if Relative Humidity is above 85% or temperature is within 3°C of Dew Point. Do not apply if the surface temperature is greater than 40°C or below 10°C, or likely to fall below 10°C during the application or drying period.</li> <li>Do not apply paint if the temperature is below 10°C or likely to fall below 10°C during the drying period.</li> <li>This specification must be read in conjunction with the appropriate technical data sheets.</li> </ul>

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