

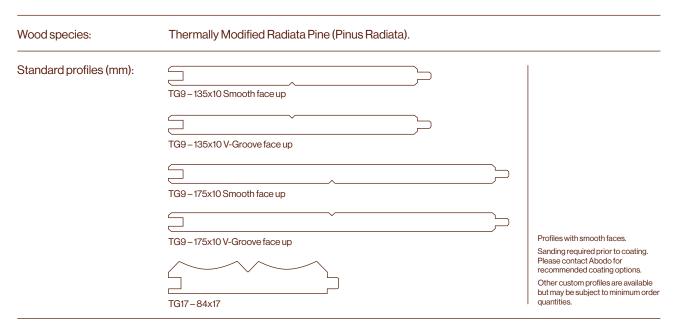
# **Vulcan Panelling**



### Overview

Vulcan Panelling is created from thermally modified New Zealand plantation timber and engineered with a patented vertical grain construction for superior weathering characteristics.

The thermal modification process and vertical grain structure means Vulcan Panelling has enhanced stability, reduced resin content, is a beautiful homogeneous brown colour, and is naturally durable so does not require any chemical preservatives.



Lengths:

3.6-4.8m.

Lengths are subject to availability at order time.

 $Random\,length\,orders\,may\,contain\,lengths\,2.4m\,and\,longer\,or\,fixed\,lengths\,at\,Abodo's\,option.$ 



## **Vulcan Panelling**

### **Product specifications**

Name: Abodo Vulcan Panelling.

Quality: Select Grade/Timber grading is equivalent to CE EN14915 Grade A and in accordance with BS

> EN942 Grade J5. Front face and edges virtually free of any defects but with one edge knot and one small face defect allowed per piece in 20% of boards only. Back side with some defects allowed.

Substrate colour: Chocolate brown. (Timber will weather to grey unless a pigmented coating is applied and

maintained).

Finish: Smooth dressed face. **Durability:** Durability Class 1 (EN350-1).

Intended use: Interior panelling, soffit lining, furniture.

Euroclass D-S1-d0. Can be fire treated to Euroclass B-s2-d0 (s2 Smoke Production - d0 Flaming Fire-

Droplets). BS EN 13823 & BS EN 11925-2 Single Burning Item Equivalent to UK "Class O" BS 476:

Part 6 & BS 476: Part 7.

Serviceable life: 30 years or more when maintained according to manufacturer's recommendations.

Warranty: 15 years against fungal decay (subject to terms and conditions).

Moisture content: Approx. 7% MC (+/-2%) at time of dispatch. Construction: Laminated with vertical grain orientation.

Glue. Exterior polyurethane adhesive - VOC, solvent and formaldehyde free. Complies with EN 15425.

Expected dimensional change in structure:

Width expansion approx 2% Length expansion approx 0.25% Thickness expansion approx 2.5% (From 7%MC to fibre saturation -variation will occur

between boards).

Average Density: ~420 kg/m3. Low (2.5kN Janka). Hardness:

Weight: 4.5kg/m2.

Thermal properties: ~0.095 W/ (mK) (EN12667).

Compatibility Vulcan has little or no corrosiveness on metals (equivalent to untreated softwood) and can be

placed in contact with most building materials Normal PVA, PU, MUF glues and RF resins can be

Coating: Vulcan will take most stains, penetrating oils, paints, polyurethanes and varnishes well, though

> uptake of coating is generally higher than normal. Faces must be thoroughly sanded with 120 grit sand paper prior to application of coating. For exterior applications with limited weather exposure only e.g. soffits, at least one coat must be applied all sides including back face and ends, and at least two coats to the front face and edges with an exterior coating system. For interior applications such as ceilings and walls, film forming or high solids coatings e.g. hard wax oil, acrylic or polyurethane are

recommended only. Please contact Abodo for further advice on specific application.

Forest Stewardship Council® (FSC®) Certified FSC MIX, FSC-C010962, SGS-COC-004944. Certification:

## **Product handling**

- Timber and accessories must be kept clean, dry under cover, well ventilated and out of the weather prior to installation. For internal use please allow time for boards to acclimatise prior to fixing.
- Timber must be stored horizontally on bearers at least 150mm off the ground.
- Extra care must be taken during installation so as not to damage the factory finish of the boards.
- Wear dust mask, eye protection and use dust extraction when cutting timber.
- Timber may disposed of as mulch, landfill or burnt.

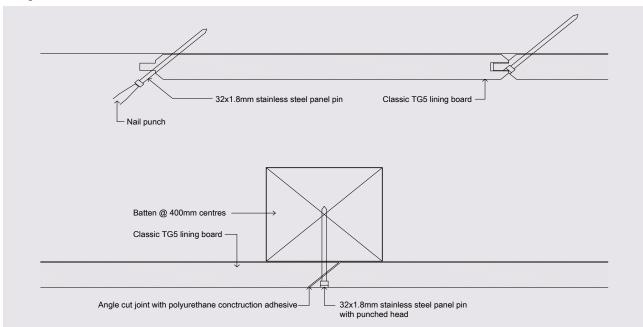


## **Vulcan Panelling**

#### Fixing overview

- Allow boards to acclimatise on site prior to installation.
- Lining should not be installed if higher than 16% MC.
- Fix boards onto battens spaced at maximum 400mm centres.
- Apply a bead of exterior polyurethane construction adhesive to each batten.
- Secret nail boards at a 45 degree angle into the tongue with one 32mm x 1.8mm stainless steel nails (hand driven or mechanically driven) per batten.
- Face fix final board and punch nail head.
- Fixings at ends of boards must be pre-drilled at least 25mm back before applying fastener.
- Mitre join butt ends over battens only face fixing with one nail through the join, use adhesive sealant in the gap.
- Use finishing mouldings where lining meets cladding, doors or windows.
- All end grains and notches must be sealed using Abodo's Protector End Seal, or equivalent water repellent preservative.
- Faces must be thoroughly sanded with 120 grit sand paper prior to application of coating.

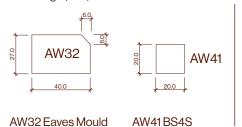
### Fixing details:



#### **Maintenance**

- Wash down as needed with gentle detergent, warm water and soft cloth.
- Re-coat as required to maintain the integrity of the surface coating.

### Mouldings (mm):



Mouldings supplied as standard with light band sawn faces.

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